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003048

D044-719-011L08
Job Sheet 171636



Part No: D044-719-011L08

Job Qty: 2 ea

Part Name: R44 Cabin Floor Protectors - Clear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/6/18

Job Tracking No:

Due Date: 2/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG DSI 9504 REV A, D3281 REV F IPP Rev: A 04.09.17 New Issue KJ/JLM IPP Rev: B 04.02.02 Material change to Lexan 0.125" DL IPP Rev C. 07.08.07 Thermoformed in house DL IPP Rev D. 08.04.14 Material change to Lexan 0.093" DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/28/18	2/28/18	0.00	0.00	Start Up Stores/Pkg-1		MAR 29 2018
110	Packaging	2 pcs	2/28/18	2/28/18	0.00	0.00	Packaging1-1		MAR 29 2018
120	QC	2 pcs	2/28/18	2/28/18	0.00	0.00	QC4		
125	DC	2 pcs	2/28/18	2/28/18	0.00	0.00	DC		
130	Packaging	2 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea	2/28/18	2/28/18	0.00	0.00	QC21		APR 03 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D044-719-011L08 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D044-719-011L08 Location: FG026

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2854-1-100	Velcro Strip, Looped	16 Ea (8 ea)	90-Start up Operation	5048785
D2854-3-100	Hooked Velcro	16 Ea (8 ea)	90-Start up Operation	5049032
D3281-1L08	Floor Protector, Fwd LH	2 Ea (1 ea)	90-Start up Operation	5055813
D3281-2L08	Floor Protector, Fwd RH	2 Ea (1 ea)	90-Start up Operation	5055812
D3281-3L08	Floor Protector, Aft LH	2 Ea (1 ea)	90-Start up Operation	5055815
D3281-4L08	Floor Protector, Aft RH	2 Ea (1 ea)	90-Start up Operation	5055814

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2854-1-100	16	62	0
	D2854-3-100	16	62	0
	D3281-1L08	2	2	0
	D3281-2L08	2	4	0
	D3281-3L08	2	4	0
	D3281-4L08	2	4	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
Container No: S056308

Part: D044-719-011L08
Job No: 171636
Serial No/Batch: S056308
Revision:
Inspector:
Date: 03/29/18

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2.0 GENERAL NOTES

COMPATIBILITY

Compatibility of this installation with the aircraft is the **responsibility of the installer**. Ensure that this installation does not conflict with a previous modification.

3.0 INSTALLATION PROCEDURE

The Dart D044-719-011 Cabin Floor Protectors should be installed as follows:

- 3.1 Remove any existing floor protection that may interfere with the installation of the D3281-1, D3281-2, D3281-3, or D3281-4 Floor Protectors .
- 3.2 Apply qty(2) 10" long velcro strips to the bottom of all four Floor Protectors as shown in Figure 1. Remove adhesive back.
- 3.3 Place the D3281-1, D3281-2, D3281-3, and D3281-4 Floor Protectors on the cabin floor of the aircraft as shown in Figure 1. Push the trays down so they are firmly seated on the floor (ie. will not move during flight) and will not interfere with any of the aircraft controls.

NOTE: Previous interior modifications may necessitate minor trimming of D3281-1/-2/-3/-4 to facilitate installation. Trim to fit as required.

NOTE: To clean floor protectors, use mild soap or detergent with warm or cold water. Do not use abrasive or highly alkaline cleaners.

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Cabin Floor Protectors. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-719-011	3.9 lb	0 in	0 in-lb	50 in	195 in-lb
Cabin Floor Protectors	1.8 kg	0 m	0 m-kg	1.27 m	2.3 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D044-719-011	CABIN FLOOR PROTECTORS
1	D3281-1	FLOOR PROTECTOR, FWD LH
1	D3281-2	FLOOR PROTECTOR, FWD RH
1	D3281-3	FLOOR PROTECTOR, AFT LH
1	D3281-4	FLOOR PROTECTOR, AFT RH
8	D2854-1-100	LOOPED VELCRO STRIP
8	D2854-3-100	HOKED VELCRO STRIP

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